Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

Product Description Refractory Ceramic Fibre Textiles.

Product Category Refractory Ceramic Fibre Textiles.

2, COMPOSITION - INFORMATION

Chemical composition of Ceramic Fibre Textiles:

SiO2 45-60%, Al2O3 40-55% CAS Number 142 844-00-6

T (Toxic) R49 R48

Other Components: Maximum of 20% viscose.

3. HAZARDS IDENTIFICATION

RCF dust which has been classified under Directive 97/96/EC among category 2 carcinogens. (In October 2001 the International Agency for Research on Cancer (IARC) re-affirmed that category 2B (possibly carcinogenic to humans) remains the appropriate IARC classification for RCF. Mild mechanical irritation to skin, eyes and upper respiratory system may result from exposure.

4. FIRST AID MEASURES

In case of skin irritation, rinse affected areas with water and wash gently. In case of serious eye contact, flush abundantly with water, have an eye bath available.

5. FIRE FIGHTING MEASURES

These materials are non-combustible. Use extinguishing agent suitable for type of surrounding combustible materials.

6. ACCIDENTAL RELEASE MEASURES

Personal protection in case of accidental release or spillage likely to result in an abnormally high dust concentration.

Provide the workers with appropriate personal protective equipment as detailed in section 8.

Restrict access to the area to a minimum number of workers. Restore the situation to normal as quickly as possible. Prevent further dust dispersion for example by damping the materials.

Methods for cleaning up: Pick up large pieces first and finish with a vacuum cleaner fitted with high

efficiency filter (HEPA). If sweeping is used, ensure that the area is wetted down first. Do not use compressed air for clean up. For waste disposal refer to section 13.

Environmental protection: Do not allow to be wind blown. Do not flush spillage to drain and prevent from

entering natural water courses. Check for local regulations, which may apply.

7. HANDLING AND STORAGE

Handling : Handling can be a source of dust exposure. Process should be designed to limit

the amount of handling. Whenever possible, handling should be carried out under controlled conditions (i.e., use dust exhaustion system). Using specially treated or packaged products will minimise dust release. Regular good housekeeping will

minimise secondary dust dispersal. See next action 8 for personal protection.

Storage: Always use sealed and visibly labelled containers. Avoid damaging containers.

Reduce dust emission during unpacking. Emptied containers, which may contain debris, should be cleaned before disposal or recycling. Recyclable cardboards

and/or plastic film are recommended for packaging.

8, EXPOSURE CONTROLS - PERSONAL PROTECTION

How to reduce dust exposure to a minimum :

Review your RCF application(s) and assess situations with potential for dust release. Where practical enclose dust sources and provide dust extraction. Designate RCF work areas and restrict access to informed and trained workers. Use operating procedures, which will limit dust production and exposure of workers. Keep the workplace clean. Use a vacuum fitted with an HEPA filter; avoid using brooms and compressed air. If necessary, consult an industrial hygienist to design workplace controls properly. Using products specially tailored to your application(s) will help to control dust. Some products can be delivered ready for use to avoid further cutting or machining. Some could be treated or packaged to minimise or avoid dust release during handling. Consult your supplier for further details.

Hygiene standards and exposure limits :

Hygiene standards and exposure limits may differ from country to country. Check those currently applying in your country and comply with regulations. Examples of

exposure limits (in January 2000) are given below:

Country	Exposure Limits*	Source
Germany	0.5 f/ml	TRGS 900
France	0.6 f/ml	Circulaire DRT N°95-4 du 12/01/95
UK	2.0 f/ml	HSE – EH40 – Maximum Exposure Limit (proposal to reduce to 1.0 f/ml)

Skin and eye protection: Wear gloves and overalls, which are loose fitting at the neck and wrists. Wear

goggles or safety glasses with side shields in case of overhead working. After handling rinse exposed skin with water. Wash work clothing separately.

Respiratory Protection:

Use appropriate respiratory protective equipment (RPE) against concentrations of fibrous dust or other possible contaminant, which could have been introduced. For dust concentrations significantly below the exposure limit, RPE is not required but FFP2 masks may be used on a voluntary basis. For short term operations where excursions above the exposure limit value are less that a factor of ten, use FFP3 respirators. In case of higher concentrations, please contact your supplier for advice.

Information and training of workers :

Workers shall be informed on:

- > The applications involving RCF-containing products.
- > The potential risks to health resulting from the exposure to fibrous dust.
- > The requirements regarding smoking, eating and drinking at the workplace.
- > The requirements for protective equipment and clothing.

Workers shall be trained on;

- > The good working practices to limit dust release.
- > The proper use of protective equipment.

9. PHYSICAL AND CHEMICAL PROPERTIES

Oxidising properties : None
Odour : None
Melting point : > 1650°C
Flammability : None
Explosive properties : None

Length weighted

geometric diameter : 2.5 - 3µm

10. STABILITY AND REACTIVITY

Conditions to avoid : N/a
Materials to avoid : N/a

11. TOXICOLOGICAL INFORMATION

Irritant properties: When tested using approved methods (Directive 67/548/EC, Annex 5, Method B4)

this material gives negative results. All man-made mineral fibres, like some natural fibres, can produce a mild irritation resulting in itching or rarely, in some sensitive individuals, in a slight reddening. Unlike other irritant reactions this is not the result of allergy or chemical skin damage but is caused by mechanical effects.

Human data on pulmonary effects:

Pulmonary morbidity studies were carried out among production workers in Europe and the USA. The only noticeable finding was an incidence of 2.9% pleural plaques among the American workers examined. The relationships between RCF exposure and pleural plaques, was not found in the two European studies.

A mortality study has not been conducted among RCF workers. No case report disease attributed to RCF was ever published in the medical literature.

Inhalation toxicology data in animals :

In earlier studies, RCF together with other man-made fibres were regarded as inert. In the 70's and 80's tumours were produced in animals after intrapleural or intraperitoneal injections but the several inhalation experiments conducted

were inconclusive.

In 1990 chronic inhalation studies known as the "RCC Studies" were conducted with size-selected fibres. Fibrosis, lung tumours and mesotheliomas were produced in animals exposed to very high concentrations for 24 months. It was then discovered that the size selection process led to a serious contamination of the test samples by non-fibrous particles. These particles may have modified the behaviour of fibres leading to a condition sometimes referred to as pulmonary overload. Experts are still analysing the significance of the RCC results. In further tests, uncontaminated RCF samples have proved to be largely less biologically active

IARC review:

In October 2001 a scientific working group of 19 experts from 11 countries convened by the International Agency for Research on Cancer (IARC) concluded on re-evaluation of the carcinogenic risk of airborne Man Made Vitreous Fibres. After detailed examination of all available data of the IARC working party confirmed that category 2b (possible carcinogen to humans), remains the appropriate IARC classification for RCF.

12, ECOLOGICAL INFORMATION

These products are inert materials, which remain stable over a considerable amount of time.

13. DISPOSAL CONSIDERATIONS

In the UK, some types of RCF waste are considered as "special". Check with local authorities if the "special" waste classification applies to you and follow "special" rules for disposal. Unless wetted, such a waste is normally dusty and so should be properly sealed in clearly and visibly labelled containers for disposal. Special precautions should be taken to avoid damaging the containers during transportation, storage and field disposal. In case of contamination by products classified as hazardous waste, expert guidance should be sought. Always check for local regulations, which may apply.

14. TRANSPORT INFORMATION

Not classified as dangerous goods under relevant international transport regulations. Ensure that dust is not wind blown during transportation.

15. REGULATORY INFORMATION

Regulatory status comes from European Directive 97/96/CE and its

implementation by the Member States.

Hazard classification : According to the directive, these fibres belong to the group of "man made vitreous

(silicate) fibres, with random orientation with alkaline oxide and alkali earth oxide (Na20 + K20 + Ca0 + MgO + BaO) content less or equal to 18% by weight".

Fibres in this group are classified as;

Carc. Cat. 2 T R49 Xi R383

Labelling: An attention label will be shown on Ceramic Fibre textile products.

16. OTHER INFORMATION

The European Ceramic Fibres Industry Association (ECFIA): 3 Rue du Colonel Moll, 75017 Paris; Tel. +33 (0)1 44 05 54 84 – Fax. +33 (0)1 44 05 54 94.

Web site: www.ecfia.org

Useful references:

- > Working with Refractory Ceramics Fibres; ECFIA Code of Practice (February 1998).
- > Recognition and control of exposure to Refractory Ceramic Fibres (RCF): ECFIA Industrial hygiene guide (November 1999)
- > Hazard from the use of Refractory Ceramic Fibres.
- > Health and Safety Executive; information document HSE 267/(1998)
- > Requirements of COSHH, control of substances hazardous to health.
- > COSHH essentials; easy steps to control chemicals, HSE books, HSG 193.
- > Requirements of CHIP; Chemical hazard information and packaging of substances and preparations dangerous for supply.
- Council Directive 90/394/EC "on the protection of workers from risks related to exposure to carcinogens at work" Official Journal of the European Communities, 26/07/90.
- > Commission Directive 97/69/EC of December 1997 "adapting to technical progress for the 23rd time Council Directive 67/548/EEC on the approximation of the laws, regulations and administrative provisions relating to the classification, packaging and labelling of dangerous substances" Official Journal of the European Communities, 13/12/97.
- Maxime LD et al (1998). CARE A European programme for monitoring and reducing refractory ceramic fibres dust at the workplace, initial results. Gefahrstoffe - Reinhaltung der Luft, 58-3, 97-103.
- > Refractory ceramic fibres: a substitute study. RCFC document, March 1996

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